

# HOFFMANN AIRCRAFT

FLUGZEUGPRODUKTION und ENTWICKLUNG  
Gesellschaft m.b.H.

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(Translation)

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## Service Bulletin 2E

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Affected Aircraft: All SNo's of type H 36 DIMONA until SNo  
3619

Subject: Aileron, elevator and wing.

Occasion: Possibility of water accumulations.

Required Actions: Drill holes for draining according to  
drawing on page 2.

Urgency: Before next flight.

Weight an Balance: not affected.

Remark: The required actions must be performed by a competent  
person and must be certified in the logbook.

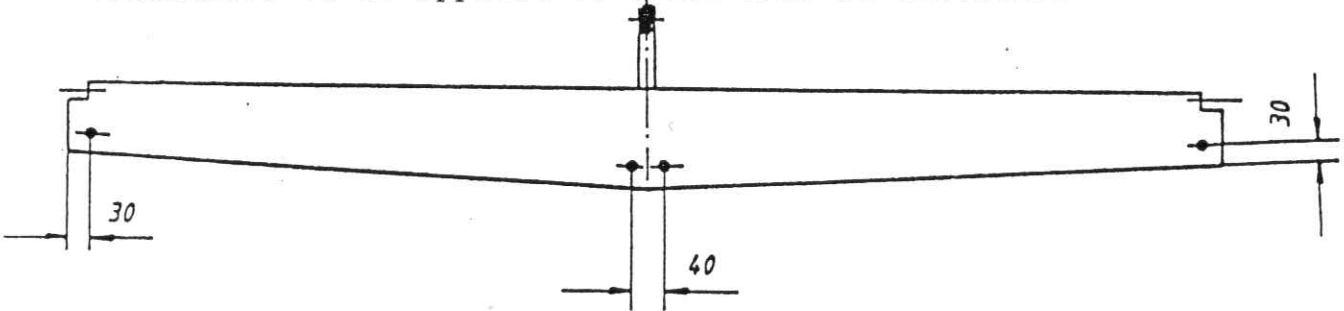
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BAZ approved on: 1982 11 02

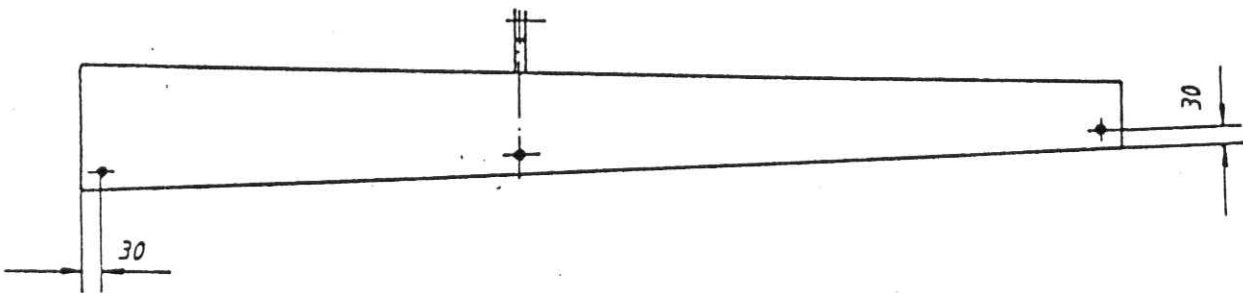
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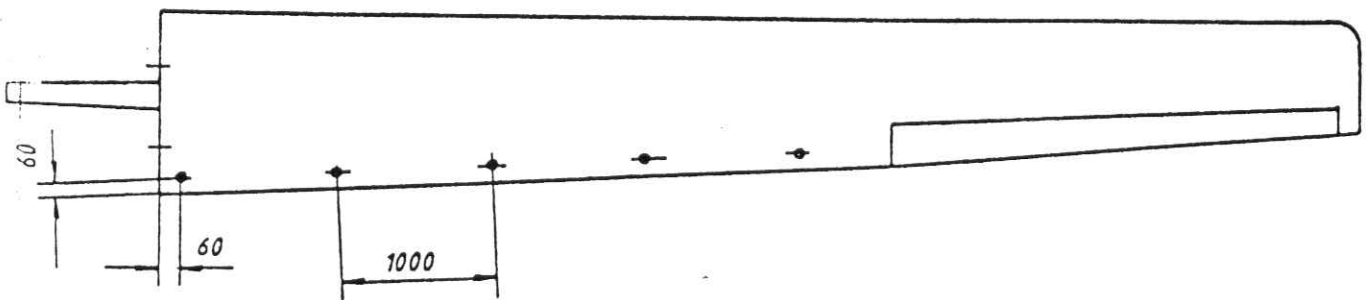
Drillholes to be applied on lower side of elevator:



Drillholes to be applied on lower side of ailerons:



Drillholes to be applied on lower side of wings:



All holes must have a diameter of 6 mm. Attention is to be paid that the upper side of elevator, aileron or wing must not be pierced (it is recommended to use a terminating stroke for the drill). If the drill hole does not end in the caving of the parts, but in an accumulation of resin, another hole has to be performed approximately 20 mm in front of the first one.