

# OPTIONAL SERVICE BULLETIN

## OSB 50-011

### I **TECHNICAL DETAILS**

#### I.1 **Category**

Optional

#### I.1 **Airplanes affected**

Type: DA 50 C  
Serial numbers: 50.C.A.A.007 through 50.C.A.A.081,  
50.C.Q.A.001 through 50.C.Q.A.003

#### I.2 **Date of effectivity**

16-Dec-2024

#### I.3 **Time of Compliance**

At owner's discretion.

#### I.4 **Subject**

Installation of Control System Sealing Foams

#### I.5 **Reason**

Openings for the push rods of the aileron and flap control system in the center wing structure allowed cold air to flow into the fuselage. Foam seals reduce this airflow and increase the comfort of passengers in the rear seats.

#### I.6 **Concurrent Documents**

None

## **I.7 Approval**

The technical information or instruction contained in this document relate to the Design Change Advisory No. MÄM 50-466, which has been approved under the authority of the DOA ref. EASA.21J.052.

The technical content of this document has been approved under the authority of the DOA ref. EASA.21J.052.

## **I.8 Accomplishments / Instructions**

See WI-OSB 50-011, latest effective issue.

## **I.9 Mass (Weight) and CG**

Negligible.

# **II PLANNING INFORMATION**

## **I.10 Material and Availability**

See WI-OSB 50-011, latest effective issue.

## **I.11 Special Tools**

See WI-OSB 50-011, latest effective issue.

## **I.12 Labour Effort**

Approx. 2 hours

## **I.13 Credit**

None.

## **I.14 Reference Documents**

DA 50 C Airplane Maintenance Manual, Doc. No. 9.02.01, latest effective issue.

### **III REMARKS**

1. All work must be done by a certified aircraft service station or a certified aircraft maintenance mechanic.
2. All work, in particular which is not especially described in this Service Bulletin, must be done in accordance with the referenced Maintenance Manual.
3. Completion of all work must be recorded in the log book.
4. In case of doubt contact Diamond Aircraft Industries GmbH.

## EXECUTION REPORT TO SERVICE BULLETIN OSB 50-011

### AIRPLANE INFORMATION

Airplane Serial Number \_\_\_\_\_

Airplane Registration \_\_\_\_\_

Airplane Operator \_\_\_\_\_

Hours of operation of airplane \_\_\_\_\_

Number of landings \_\_\_\_\_

Hours of operation – engine \_\_\_\_\_

Typical operation of airplane private, club, training, other \_\_\_\_\_

\_\_\_\_\_  
Date, Name, Sign

Please send the completed form  
to [executionreports@diamondaircraft.com](mailto:executionreports@diamondaircraft.com)

# WORK INSTRUCTION

## WI-OSB 50-011

### **I GENERAL INFORMATION**

#### **I.1 Subject**

Installation of control system sealing foams.

#### **I.2 Reference Documents**

DA 50 C Series Airplane Maintenance Manual, Doc. No. 9.02.01, latest effective issue.

#### **I.3 Remarks**

- a) All work must be done by a certified aircraft service station or a certified aircraft maintenance mechanic.
- b) All work, in particular if not described in this work instruction, must be done in accordance with the referenced maintenance manual.
- c) For conversion factors between SI units and US/Imperial units refer to AMM, Chapter 02.
- d) In case of doubt, contact Diamond Aircraft Industries GmbH.

### **II DRAWINGS, SPECIAL TOOLS & MATERIALS**

#### **II.1 Drawings**

None.

#### **II.2 Special Tools**

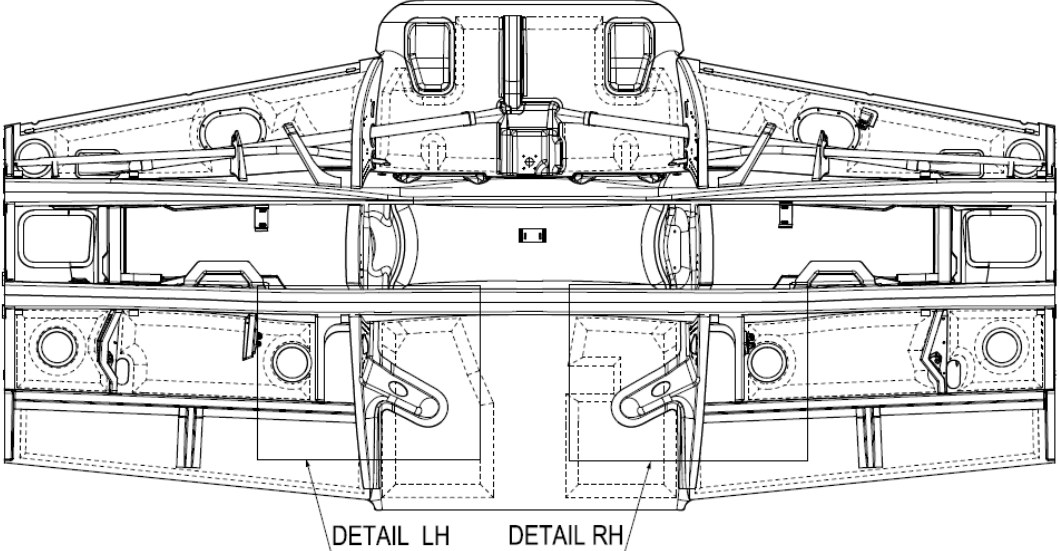
None.

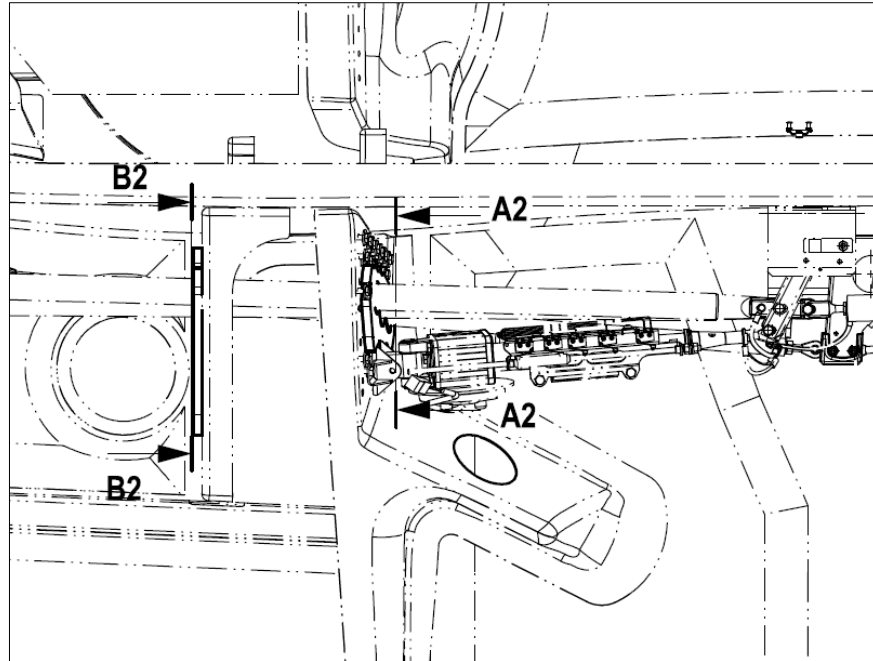
### II.3 Material

Quantity	Part Number	Description
290ml	Terostat MS-9380	Adhesive sealing
A/R	425_50mm	3M Aluminium adhesive tape 425 silver
1	D53-2704-11-00	Inner Sealing Foam LH
1	D53-2704-12-00	Inner Sealing Foam RH
1	D53-2704-13-00	Outer Sealing Foam LH
1	D53-2704-14-01	Outer Sealing Foam RH

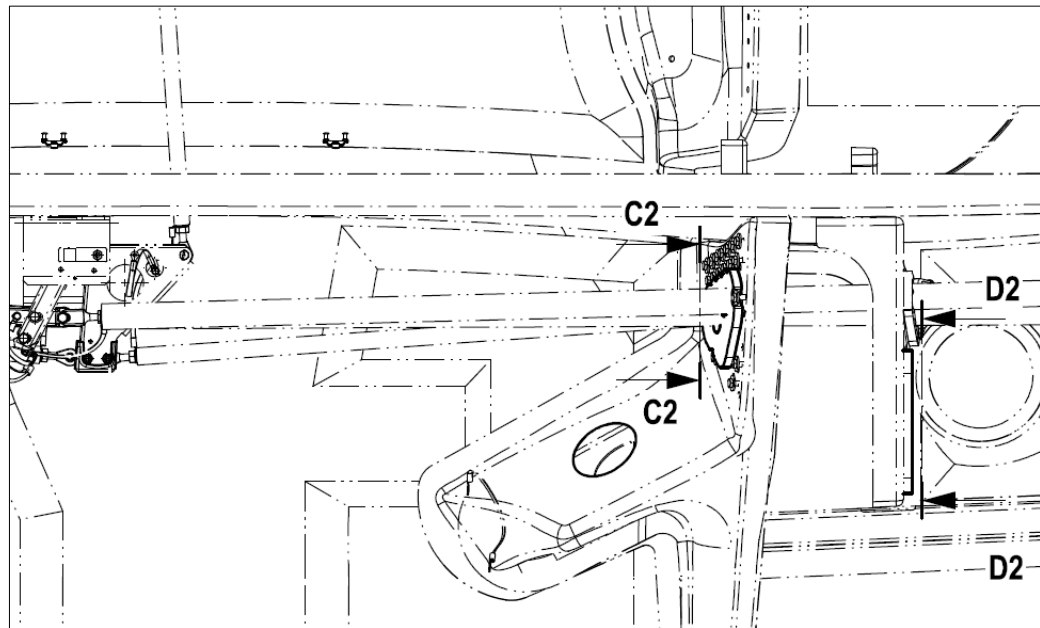
Material is available from Diamond Aircraft Industries.

## III INSTRUCTIONS

1	Remove Passenger Seat according to AMM Section 25-10.
2	Remove LH and RH Center Wing Covers according to AMM Section 52-40.
3	<p style="text-align: center;"><b>WARNING</b>  <b>WEAR SAFETY GLASSES AND ENSURE PROPER VENTILATION WHEN CLEANING.</b></p> <p>Clean the composite surfaces where self-bonding sealing foams will be applied with Isopropanol and lint-free cloth (see sections A2-A2, B2-B2, C2-C2, D2-D2).</p> 



Detail LH



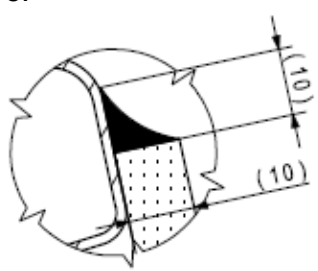
Detail RH

Trial fit the foam into position to check clearances.

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**NOTE**

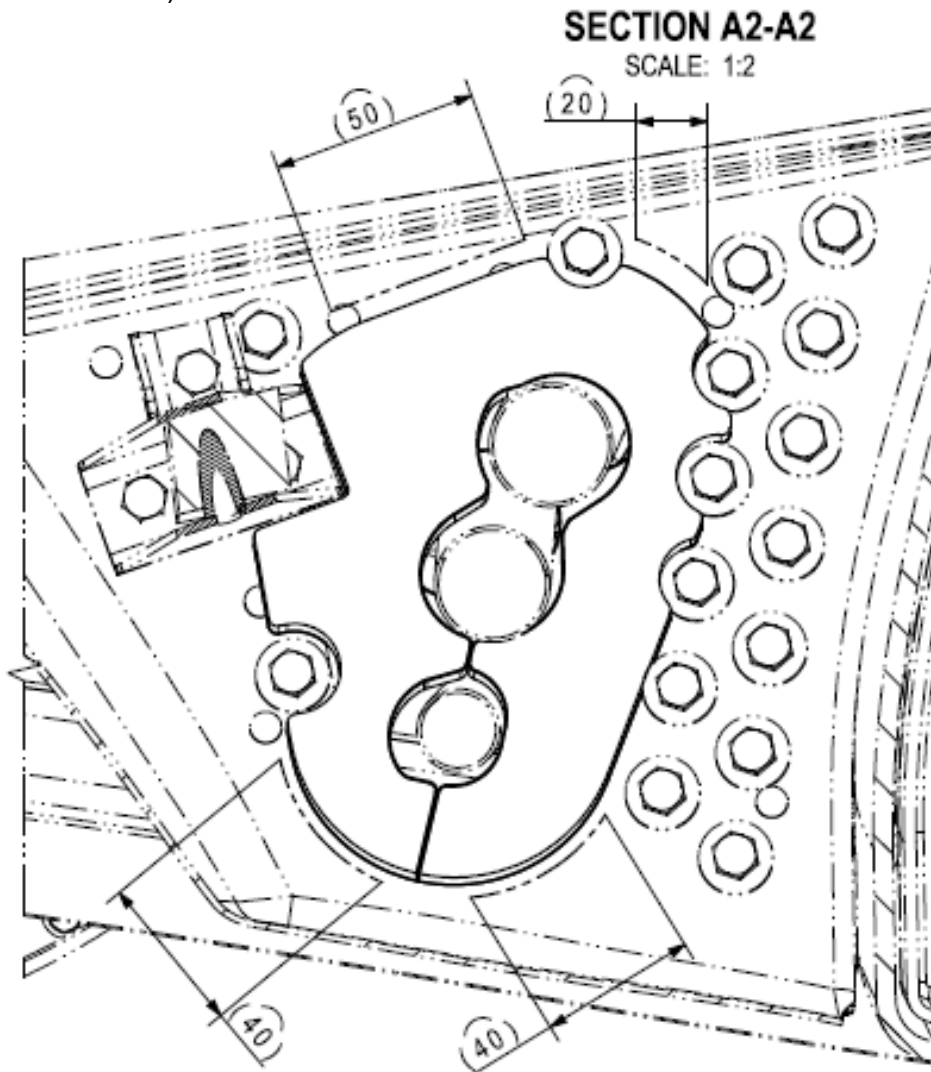
Every foam has a peeling foil to avoid contamination of adhesive layer on the back. Do not remove the foil before the foam is in its final position.

5	<p>Make sure when operating aileron and flap control system there is positive clearance between foams and control system pushrods.</p> <p style="text-align: center;"><b>WARNING</b>  <b>KEEP SAFE DISTANCE WHILE OPERATING THE CONTROL SYSTEM.</b></p>
6	<p>Remove peeling foil and apply the foams.</p> <p style="text-align: center;"><b>NOTE</b>          Do not apply pressure on the adhesive layer.</p>
7	<p>Make sure when operating aileron and flap control system there is positive clearance between foams and control system pushrods.</p> <p style="text-align: center;"><b>WARNING</b>  <b>KEEP SAFE DISTANCE WHILE OPERATING THE CONTROL SYSTEM.</b></p> <p style="text-align: center;"><b>NOTE</b>          Do not contaminate the adhesive layer.</p> <p>If necessary, adjust the foam position by peeling off locally.          Stretch or compress the foam to avoid the collision with push rods.          Contact of the foam PTFE tape with pushrod during operation is allowed.          Bending of the foams during control system in operation is not allowed.</p> <p style="text-align: center;"><b>CAUTION</b>          REMOVE AND LOCALLY SHIFT THE FOAMS MAXIMUM 5 TIMES          IN 10 MINUTES FROM FIRST CONTACT WITH ADHESIVE.</p>
8	<p>When foams are well positioned, apply pressure to the foam top surface for good adhesion to the composite structure.</p>
9	<p>Apply adhesive Teroson Terostat MS 9380 at the edge of the foam as shown in steps 11, 12, 13 and 14.</p> <p style="text-align: center;"><b>CAUTION</b>          KEEP AWAY ADHESIVE (TEROSON) FROM PUSHRODS, SCREWS AND WASHERS. KEEP ALL STRUCTURAL CONNECTIONS FREE FOR VISUAL INSPECTION.</p> <p style="text-align: center;"><b>Note</b>          Before you start any work, familiarize yourself handling with requirements of adhesive.</p> <div style="text-align: center;">  </div> <p style="text-align: center;">Detail of typical Teroson Terostat application.</p>



Apply adhesive to the edges of the foam D53-2704-11-00 according to the sketch (chain dotted lines).

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Apply adhesive to the edges of the foam D53-2704-13-00 according to the sketch (chain dotted lines).

SECTION B2-B2  
SCALE: 1:2

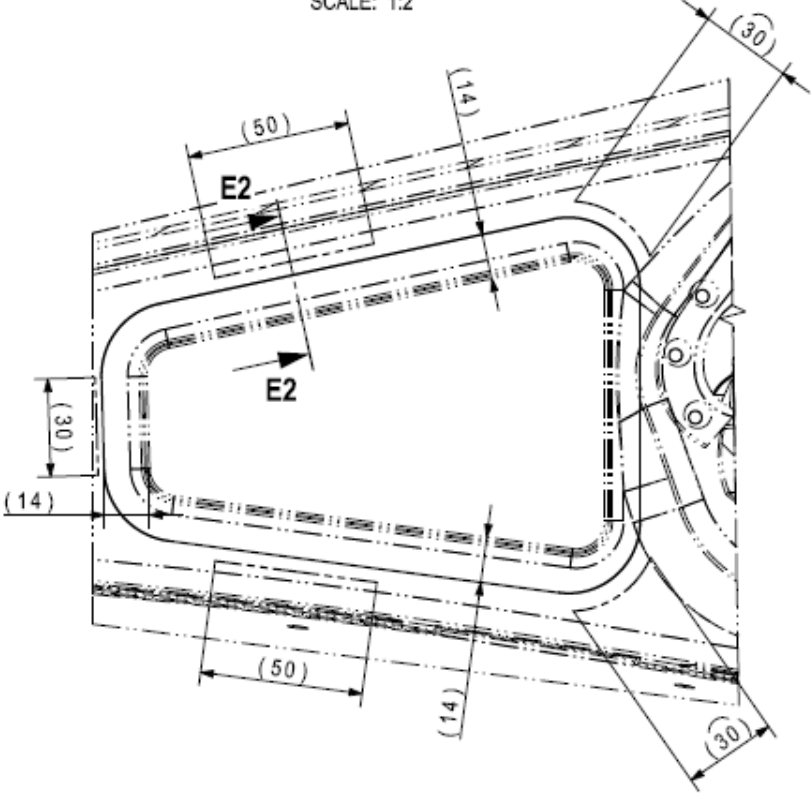
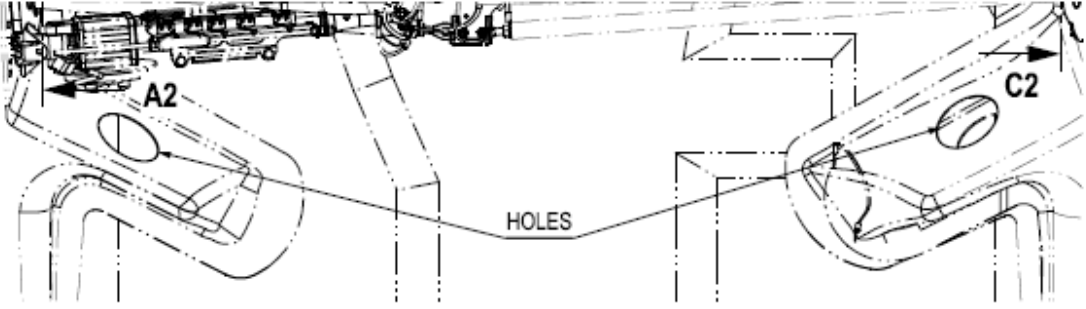
Detailed description: This technical drawing shows a cross-section of a foam component with a complex internal shape, including three circular holes. The drawing is labeled 'SECTION B2-B2' and 'SCALE: 1:2'. It features several dimension lines: a horizontal dimension of (14) at the top, a vertical dimension of (20) on the right, and a horizontal dimension of (20) on the left. Chain-dotted lines indicate the areas where adhesive should be applied to the edges of the foam.

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Apply adhesive to the edges of the foam D53-2704-12-00 according to the sketch (chain dotted lines).

SECTION C2-C2  
SCALE: 1:2

Detailed description: This technical drawing shows a cross-section of a foam component with a complex internal shape, including three circular holes. The drawing is labeled 'SECTION C2-C2' and 'SCALE: 1:2'. It features several dimension lines: a horizontal dimension of (25) at the top, a vertical dimension of (110) on the right, a horizontal dimension of (25) at the bottom left, and a vertical dimension of (50) at the bottom right. Chain-dotted lines indicate the areas where adhesive should be applied to the edges of the foam.

13	<p>Apply adhesive to the edges of the foam D53-2704-14-01 according to the sketch (chain dotted lines).</p> <p style="text-align: center;"><b>SECTION D2-D2</b> SCALE: 1:2</p> 
14	<p>Clean the area around the holes with Isopropanol and lint-free cloth.</p>  <p>Close holes airtight with 3M Aluminium Adhesive Tape 425.</p>
15	Install Passenger Seat according to AMM Section 25-10.
16	Install the LH and RH Center Wing Covers according to AMM Section 52-40.
17	Clean working areas, make sure that there are no foreign objects.
18	Make sure that all altered, replaced, and repaired parts operate correctly.
19	Do a functional test of all systems in the working area.
20	Make all necessary entries in the airplane logs.