

MANDATORY SERVICE BULLETIN

MSB 40-067

MSB D4-074

MSB F4-021

I TECHNICAL DETAILS

I.1 Category

Mandatory.

I.2 Airplanes affected

Type: DA 40, DA 40 D, DA 40 F
Serial numbers: 40.005 through 40.009,
40.011 through 40.084,
40.201 through 40.1099,
D4.001 through D4.417,
40.DS001 through 40.DS030
40.FC001 through 40.FC029,

I.3 Date of effectivity

14-Jul-2010

I.4 Time of Compliance

Within 200 flight hours, but not later than 31-Aug-2011.

I.5 Subject

Check of emergency exit lever.

ATA-Code: 52-00

I.6 Reason

During maintenance action on some airplanes it was found that the emergency exit lever was sitting so tight that smooth operation of the door release was not guaranteed. In order to ensure an instant and smooth door release on every aircraft possibly affected a check of emergency release and corrective actions if required are prescribed on these aircraft.

I.7 Concurrent Documents

None.

I.8 Approval

The technical information or instructions contained in this document relate to the Design Change Advisories No. MÄM 40-370 and MÄM 40-371, which have been approved under the authority of EASA Design Organization Approval ref. EASA.21J.052.

The technical content of this document has been approved under the authority of DOA ref. EASA.21J.052.

I.9 Accomplishments / Instructions

Comply with WI-MSB 40-067 / WI-MSB D4-074 / WI-MSB F4-021, latest effective issue.

Note: WI-MSB 40-067 / WI-MSB D4-074 / WI-MSB F4-021 is attached to this document.

I.10 Mass (Weight) and CG

Mass and Center of Gravity are not affected.

II PLANNING INFORMATION

II.1 Material and Availability

See WI-MSB 40-067 / WI-MSB D4-074 / WI-MSB F4-021, latest effective issue.

II.2 Special Tools

None.

II.3 Labour Effort

Approx. 1 hour.

II.4 Credit

For all AC within warranty period:

1 hour of labour and material according to WI-MSB 40-067 / WI-MSB D4-074 / WI-MSB F4-021, latest effective issue.

II.5 Reference Documents

Diamond Aircraft DA 40 Series Airplane Maintenance Manual, Doc. No. 6.02.01, latest effective issue.

III REMARKS

1. All measures must be carried out by a certified aircraft service station or a certified aircraft maintenance mechanic.
2. All works, particular those that are not especially described in this Service Bulletin, must be carried out in accordance with the referenced Maintenance Manual.
3. Accomplishment of the measures must be confirmed in the log book.
4. If material and/or labor hours are subject to be credited through Diamond Aircraft Industries, the Service Bulletin must be carried out by an authorized Diamond Service Center and the Warranty Application incl. Work Report must be sent not later than 30 days after the end of time of compliance.
5. In case of doubt contact Diamond Aircraft Industries GmbH.

**EXECUTION REPORT TO
SERVICE BULLETIN
MSB 40-067
MSB D4-074
MSB F4-021**

AIRPLANE DATA

Airplane Serial Number: _____

Airplane Registration: _____

Airplane Operator: _____

Hours of operation of airplane: _____

No. of landings: _____

Hours of operation-engine _____

Typical operation of airplane: private, club, training, other _____

Emergency exit lever exchanged Yes No _____
Date, Name, SignPlease fax the completed form to Fax No. +43-2622-26700-1369 or e-mail to
airworthiness@diamond-air.at

WORK INSTRUCTION

WI-MSB 40-067

WI-MSB D4-074

WI-MSB F4-021

Check of emergency exit lever

I GENERAL INFORMATION

I.1 Subject

Check of the emergency exit lever function and rework if necessary.

I.2 Reference Documents

Diamond Aircraft DA 40 Series Airplane Maintenance Manual, Doc. No. 6.02.01, latest effective issue.

I.3 Remarks

- a) The work must be carried out by a certified aircraft service station or a certified aircraft maintenance mechanic.
- b) All works, particular those that are not especially described in this work instruction, must be carried out in accordance with the referenced maintenance manual.
- c) It is recommended to print this Work Instruction in color.
- d) In case of doubt, contact Diamond Aircraft Industries GmbH.

II DRAWINGS, SPECIAL TOOLS & MATERIALS

II.1 Drawings

None.

II.2 Special Tools

None.

II.3 Material

Quantity	Part No.	Description
1 if required	DA4-5200-71-00_1	Emergency exit lever

Material is available from Diamond Aircraft Industries.


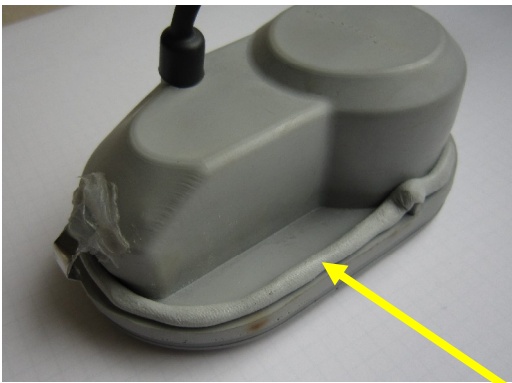

II.4 Consumables


Quantity	Part No.	Description
a. r.	180TE43191 or 128.95_R	Terostat-IX Grau 1kg Henkel Terostat-IX 200gr
40cm (16 in)	390-555	Copper wire
1	1966-081	Lead seal

Consumables may be procured locally or from Diamond Aircraft Industries

III INSTRUCTIONS

1	Remove passenger reading light in acc. with AMM Section 33-10. Remove the sealing compound from cockpit roof with caution.
2	Close the pax door and remove lead wire seal to check the pax door emergency lever release function.
3	If the emergency lever can be removed and disconnects the hinge, proceed with item 8. Otherwise perform items 4 through 8 as corrective action.
4	Carefully remove the emergency lever with a rubber hammer. CAUTION: Hold the pax door in position or release the gas spring.

5	<p>Rework lever pin, refer to picture.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; width: 150px;"> <p>Bend the pin if necessary maximum 3°</p> </div>  <div style="border: 1px solid black; padding: 5px; width: 150px;"> <p>Grind surface maximum 0,3mm (0,012 inch) and edge 3mm (0,12 inch) if necessary</p> </div> </div> <p style="text-align: center;">The minimum pin diameter is 5,7mm (0.225 in).</p>
6	<p>Install the modified emergency lever and test the release with hand force. If a release is possible, install the emergency exit lever.</p>
7	<p>If a release is not possible, replace the emergency exit lever with DA4-5200-71-00_1.</p>
8	<p>Seal reading light and emergency lever with Terostat IX.</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div> <div style="text-align: center; margin-top: 10px;"> <div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>Sealing Terostat IX</p> </div> </div> <p>CAUTION: Do not use silicone or any equivalent to seal the gap.</p>

9	<p>Install lead seal with copper wire P/N 390-555.</p> 
10	<p>Install reading light in acc. with AMM Section 33-10.</p>
11	<p>Clean working area and check for foreign objects.</p>
12	<p>Perform functional check of altered, repaired and new parts.</p>
13	<p>Test all systems in working area for function.</p>
14	<p>Make necessary entries into aircraft logs.</p>