

## RECOMMENDED SERVICE BULLETIN

RSB 40-047/4

RSB D4-052/4

RSB F4-008/3

SUPERSEDES RSB40-047/3, RSBD4-052/3, RSBF4-008/2

### **I TECHNICAL DETAILS**

#### **I.1 Category**

Recommended

#### **I.2 Airplanes Affected**

Type: DA 40 D

Serial Numbers: D4.001 through D4.258 with G 1000 installed

**Note:** DA 40 and DA 40 F aircraft stated in previous revisions of that service bulletin are considered to be not affected by this service bulletin.

#### **I.3 Date of Effectivity**

13-Sep-2006

#### **I.4 Time of Compliance**

At owners discretion.

#### **I.5 Subject**

To improve service reliability, if the "HDG FAIL" indication is occasionally displayed on the PFD Diamond Aircraft Industries recommends the replacement of the right hand aileron and the relocation of the GMU 44 magnetometer.

#### **I.6 Reason**

In the past some heading failure annunciations were triggered by interference of the aileron integrated mass balance with the magnetometer. If the "HDG FAIL" indication is occasionally displayed on the PFD, it is therefore recommended to install a new right hand aileron, which contains a brass counterweight instead of the previously used steel counterweight.

In addition it is recommended to relocate the GMU 44 magnetometer.

#### **I.7 Concurrent Documents**

None.

**I.8 Approval**

The technical information or instructions contained in this document relate to the Design Change Advisories No. MÄM 40-270 and OÄM 40-224/f, which has been approved under the authority of EASA Design Organization Approval No. EASA.21J.052.

The technical content of this document has been approved under the authority of EASA DOA No. EASA.21J.052.

**I.9 Accomplishment/Instructions**

Comply with WI-RSB-D4-052, latest effective revision.

**I.10 Mass (Weight) and CG**

n. a.

**II PLANNING INFORMATION****II.1 Material & Availability**

See WI-RSB D4-052, latest effective revision.

**II.2 Special Tools**

See WI-RSB D4-052, latest effective revision.

**II.3 Labor effort**

Approximately 4 hrs.

**II.4 Credit**

None.

**II.5 Reference Documents**

DA 40 Series Airplane Maintenance Manual Doc. No. 6.02.01, latest effective revision

**III REMARKS**

1. All measures may only be carried out by Diamond Aircraft Industries or certified Diamond Aircraft Service Centers.
2. Accomplishment of the measures must be confirmed in the log book.
3. In case of any doubt, contact Diamond Aircraft Industries.

## WORK INSTRUCTION

WI-RSB-D4-052

# „REPLACEMENT OF RH AILERON AND GMU 44 RELOCATION“

## **I GENERAL INFORMATION**

### **I.1 Subject:**

Replacement of the right hand aileron and the relocation of the GMU 44 magnetometer to improve service reliability of the HDG indication displayed on the PFD.

### **I.2 Reference Documents:**

Diamond Aircraft DA 40 Series Airplane Maintenance Manual, Doc. No. 6.02.01, latest effective issue.

### **I.3 Remarks:**

- a) The work must be carried out by Diamond Aircraft Industries or certified Diamond Aircraft Service Centers. In case of doubt, contact Diamond Aircraft.
- b) All works, particularly those that are not especially described in this work instruction, have to be carried out in accordance with the referenced maintenance manual.

## **II DRAWINGS, SPECIAL TOOLS & MATERIALS**

### **II.1 Drawings:**

D4D-5741-00-00x02  
D4D-9231-60-01

### **II.2 Special Tools:**

Marking template D4D-5741-00-SO-... (... for Serial Number of Template).

### II.3 Material

#### ***Replacement of RH aileron:***

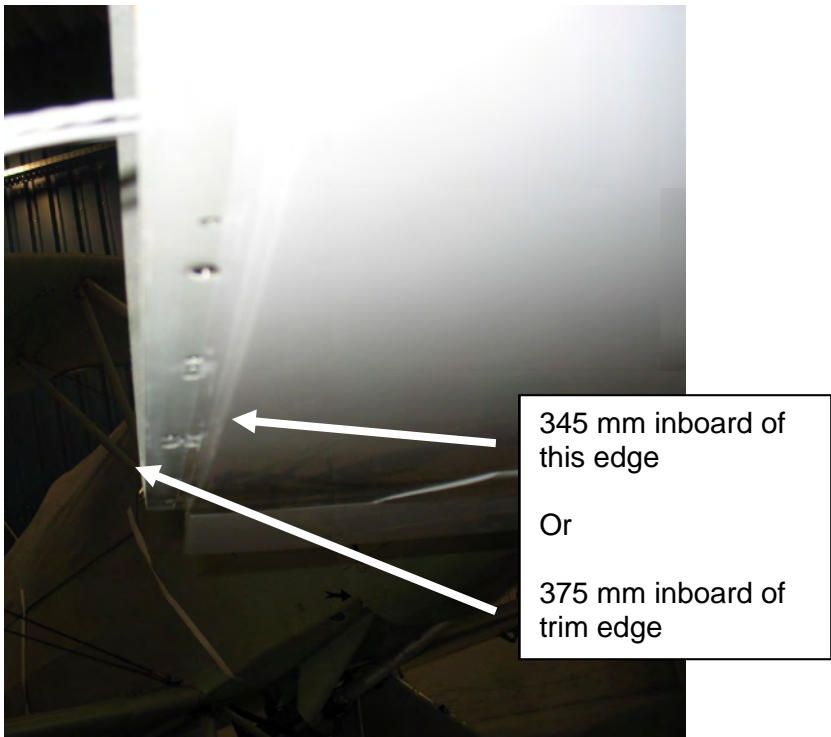
| Qty | Description               | Part Number         |
|-----|---------------------------|---------------------|
| 1   | Right hand aileron        | DA4-5762-00-00_1    |
| 5   | Spring pin                | DIN1481-1.5X10-A2   |
| 1   | Hexagon nut, self locking | DIN985-M6-A2        |
| 4   | Screws                    | DIN 7971-C3.5x13-A2 |

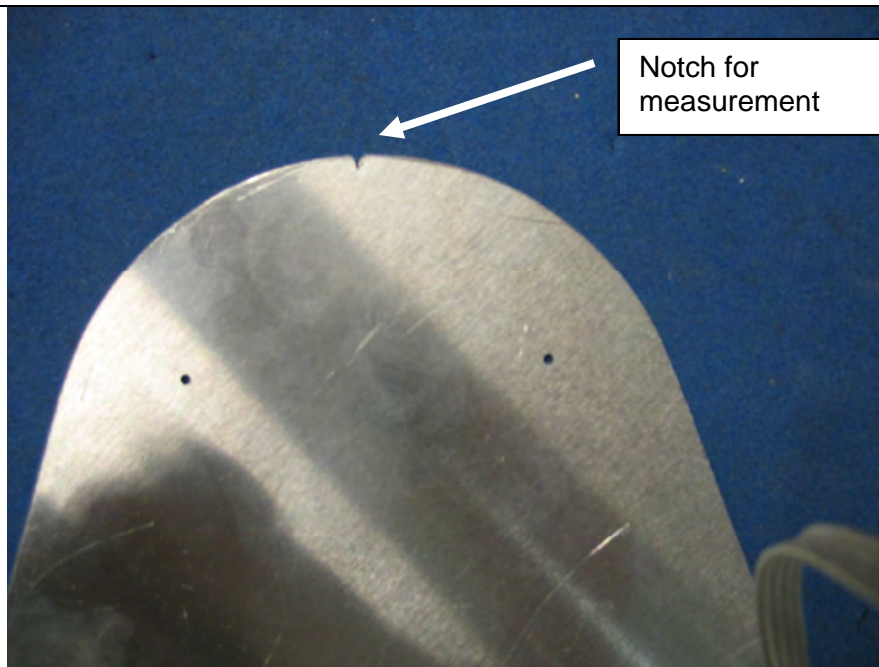
#### ***Relocation of GMU 44:***

| Qty | Description       | Part Number       |
|-----|-------------------|-------------------|
| 1   | Access cover      | DA4-5741-23-00    |
| 1   | Harness extension | D4D-3143-63-00-SB |
| 3   | Screw             | MS 35214-29       |
| 3   | Washer            | DIN 125A-M4-PA    |
| 1   | Clamp             | 187-7700          |
| 1   | Screw             | MS 35214-25       |
| 3   | Collar bush       | D4D-5741-00-30    |
| 2   | Tie wrap base     | EMS-A-D0          |
| 3   | Tie wrap          | PLT2SM30          |
| 2   | Tie wrap          | PLT1MM30          |
| 7   | Solder sleeve     | 666-054           |
| 1   | Terostat MS 9380  | MS9380            |

## III INSTRUCTIONS

|    |   |
|----|---|
| 1. | If RSB D4-052, RSB D4-052/1 or RSB D4-052/2 has been complied with, proceed with item 8.    |
| 2. | Remove right hand aileron according to the instructions given in AMM Section 57-60.         |
| 3. | Install aileron p/n DA4-5762-00-00_1 according to the instructions given in AMM Chapter 57. |
| 4. | Carry out aileron control system test procedure according to AMM Section 27-10.             |
| 5. | Carry out aileron adjustment procedures if out of tolerance.                                |

|    |   |
|----|---|
| 6. | Remove the GMU 44 magnetometer in accordance with the instructions given in the AMM.  |
| 7. | Replace the 4 screws of the strain relief of the GMU 44 connector and harness connector with DIN 7971-C3.5x13-A2 screws.  |
| 8. | Remove RH wing-tip.   |
| 9. | <p>Mark drillholes using marking template D4D-5741-00-SO. Refer to Drawing D4D-5741-00-00x02 and photos.</p> <p><b>Note:</b> Use notch on Template for measuring.</p> <p><b>Caution:</b> You must not use marking template as a drilling template!</p> <div data-bbox="247 734 1082 1469"></div> |



10. Drill 3 times 7.1mm hole (0.281 inch) through outer laminate of lower shell on marked positions.
11. Remove residual foam to allow the bushing fitting flush into the drillhole.
12. Try fit bushings.
13. Bond in bushings with Terostat MS 9380 and allow for curing.

14. Drill holes for screws (3,7 mm, 0.144 inch) through inner laminate.

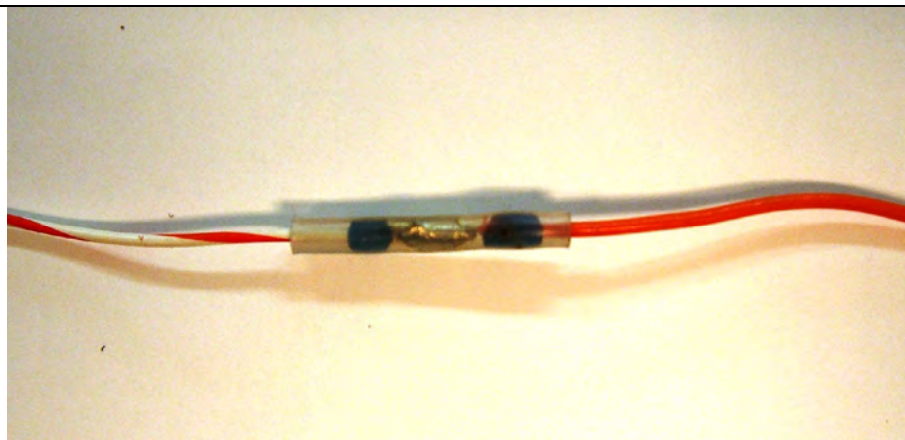
15. Extend GMU-44 harness using D4D-3143-63-00-SB harness extension.  
**Caution:** Pay special attention to the shields and white wires (both wires are white)– refer to drawing D4D-9231-60-01.



- Disassemble the GMU connector of the aircraft harness.
- Cut-off the wires as close as possible at the connector
- Extend the cables using solder sleeves and an appropriate heat gun (refer to the photos).







|     |   |
|-----|---|
| 16. | Install clamp 187-7700 using screw MS 35214-25 on magnetometer and clamp harness plug. Refer to drawing D4D-5741-00-00x02.  |
| 17. | Secure harness using a tie wrap socket and a tie wrap. Bond base to wing shell using either bonding paste or 5-min-epoxy.   |
| 18. | Install the GMU 44 – assembly in new location using screws MS 35214-29. Secure screws with Loctite 262.   |
| 19. | Clean working area and check for foreign objects.   |
| 20. | Install access cover DA4-5741-23-00 on access hole at old GMU 44 location.  |
| 21. | Install RH wing-tip.  |
| 22. | Perform functional check of altered, repaired and new parts.  |
| 23. | Test all systems in working area for proper function.   |
| 24. | The GRS/GMU calibration must be done in accordance with the instructions given in the G1000 Line Maintenance and Configuration Manual, section 6.4.3. (Only the calibration procedures B (magnetometer calibration), D (engine run-up vibration test) and E (magnetic interference test) must be performed.)<br><b>Note:</b> For magnetic interference test sequence refer to Appendix A. |
| 25. | Make all necessary entries in the aircraft logs.  |



## **APPENDIX A**

### ***Magnetic interference test sequence:***

| <b>Elapsed Time since<br/>Start of Test<br/>[min:secs]</b> | <b>Action</b>       |
|--|---------------------|
| 0:00   | Test begins         |
| 0:10   | Aileron full right  |
| 0:20   | Aileron full left   |
| 0:30   | Aileron level       |
| 0:40   | Flaps down (LDG)    |
| 0:50   | Flaps up (UP)       |
| 1:00   | Position lights on  |
| 1:10   | Position lights off |
| 1:20   | Strobe lights on    |
| 1:30   | Strobe lights off   |
| 1:40   | End of test         |

|  |   |   |   |   |   |   |   |   |
|--|---|---|---|---|---|---|---|---|
|  | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
|--|---|---|---|---|---|---|---|---|

F

E

D

C

B

A

NOTES:

1. UNLESS OTHERWISE NOTED, ALL STRANDED WIRE MUST CONFORM TO MIL-W-22759716 OR EQUIVALENT

2. UNLESS OTHERWISE NOTED, ALL SHIELDED WIRE MUST CONFORM TO MIL-C-27500 OR EQUIVALENT

3. UNLESS OTHERWISE NOTED, ALL WIRES ARE 24 GAUGE MINIMUM.

4. SYMBOL DESIGNATIONS
- SHIELDED SINGLE CONDUCTOR  
SHIELD TERMINATED TO GROUND

SHIELDED SINGLE CONDUCTOR  
SHIELD FLOATS
- WHT

BLU

TWISTED SHIELDED PAIR  
SHIELD TERMINATED TO GROUND
- WHT

BLU

TWISTED SHIELDED PAIR  
SHIELD FLOATS
- WHT

BLU

DRN

TWISTED SHIELDED 3 CONDUCTOR  
SHIELD TERMINATED TO GROUND
- WHT

BLU

DRN

TWISTED SHIELDED 3 CONDUCTOR  
SHIELD FLOATS

TWISTED SHIELDED 4 CONDUCTOR  
SHIELD TERMINATED TO GROUND

TWISTED SHIELDED 4 CONDUCTOR  
SHIELD FLOATS

AIRCRAFT GROUND

WIRE SPLICE CONNECTION

COAXIAL CABLE

N/C = NO CONNECTION

GARMIN SHIELD BLOCK GROUND REFER TO DOC. 190-00313-09

5. UNLESS OTHERWISE NOTED, ALL SHIELD GROUNDS MUST BE MADE TO THE RESPECTIVE UNIT BACKSHELL  
ALL OTHER GROUNDS SHOULD BE TERMINATED TO AIRCRAFT GROUND AS CLOSE TO THE RESPECTIVE UNIT AS POSSIBLE.

7. USE AIRCRAFT GRADE CATEGORY 5 ETHERNET CABLE

| MANUFACTURER                | P/N               |
|-----------------------------|-------------------|
| PIC WIRE AND CABLE          | E10422 (22 GAUGE) |
| PIC WIRE AND CABLE          | E10424 (24 GAUGE) |
| ELECTRONIC CABLE SPECIALIST | 392404 (24 GAUGE) |

8. INSTALLATION INSTRUCTIONS FOR OAT PROBE, GMU 44, GND HARNESS, CONFIGURATION MODULES, AND THERMOCOUPLES.

| DESCRIPTION                | DRAWING NUMBER |
|----------------------------|----------------|
| INSTR SHEET, OAT PROBE     | 190-00313-00   |
| INSTR SHEET, GMU 44        | 190-00313-04   |
| INSTR SHEET, CONFIG MODULE | 190-00313-02   |
| INSTR SHEET, THERMOCOUPLE  | 190-00313-01   |

9. FOR FAN FAIL OUTPUT: OPEN = ACTIVE = FAN FAIL, GROUND = INACTIVE = FAN OK

10. FOR TRIM FAIL OUTPUT: GROUND = ACTIVE = TRIM FAIL, OPEN = INACTIVE = TRIM OK
19. RELATED DOCUMENTS  
190-00295-36 UNIT INTERCONNECT SUMMARY  
190-00295-37 UNIT POWER.  
190-00295-38 INTERCONNECT.
21. FOR GROUNDING PROCEDURES, REFER TO 190-00313-00 & 190-00313-04  
ADDITIONAL FOR IFR OPERATION, REFER TO GARMIN DOCUMENT 190-00313-09.


- 22: NOTE THE FOLLOWING PIN DIFFERENCES IN REV 2 AND REV 3 GIA 63 P603

| PIN NAME              | REV 2 PIN | REV 3 PIN |
|-----------------------|-----------|-----------|
| CAN BUS 1 TERMINATION | 35        | 34        |
| CAN BUS 2 HI          | 29        | 32        |

REV 2 UNITS HAVE SERIAL NUMBERS LESS THAN 46901600  
REV 3 UNITS HAVE SERIAL NUMBERS OF 46901600 OR GREATER

| QTY      | QTY | ITEM | PART NUMBER |     | DESCRIPTION |   | MATERIAL TYPE | H.T. | MATERIAL SIZE |  | SPECIFICATION | SUPPLIER |
|----------|-----|------|-------------|-----|-------------|---|---------------|------|---------------|--|---------------|----------|
| REVISION |     | 'a'  | 'b'         | 'c' | 'd'         | 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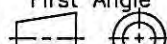
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|---------------|-----|------------|-------------|-------------|---------------|------|---------------|---------------|----------|
| REVISION      |     | 'a'        | 'b'         | 'c'         | 'd'           |      |               |               |          |
| AN#           |     | 0AM 40-193 | 0AM 40-193a | 0AM 40-241  | MAM 40-248    |      |               |               |          |
| DATE          |     | 01.09.05   | 13.12.05    | 07.02.06    | 20.03.06      |      |               |               |          |
| DRAWN         |     | KOWARSCH   | KOWARSCH    | KOWARSCH    | KOWARSCH      |      |               |               |          |
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| CHECK DATE    |     |            |             |             | 30.05.06      |      |               |               |          |
| STRESS        |     |            |             |             | M. Reichel    |      |               |               |          |
| STRESS DATE   |     |            |             |             |               |      |               |               |          |
| APPROVAL      |     |            |             |             | 27 JUNI 2006  |      |               |               |          |
| APPROVAL DATE |     |            |             |             |               |      |               |               |          |



**Diamond Aircraft**

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*Do Not Scale Drawing*

|                           |                           |             |   |  |        |
|---------------------------|---------------------------|-------------|---|--|--------|
| Size: B                   | Scale: NTS                | First Angle |  | TITLE:<br><div style="text-align: center; font-size: 24px;">SCHEMATIC</div> <div style="text-align: center; font-size: 24px;">G 1000</div> |        |
| Dimensions in Millimetres | Tolerances are ISO 2768 m |             |   |  |        |
| NEXT ASSEMBLY:            |                           |             |   | DRAWING NUMBER:  | SHEET: |
| D4D-9200-00-00            |                           |             |   | D4D-9231-60-01   | 2/7    |
|                           |                           |             |   | REPLACES DWG.#   |        |

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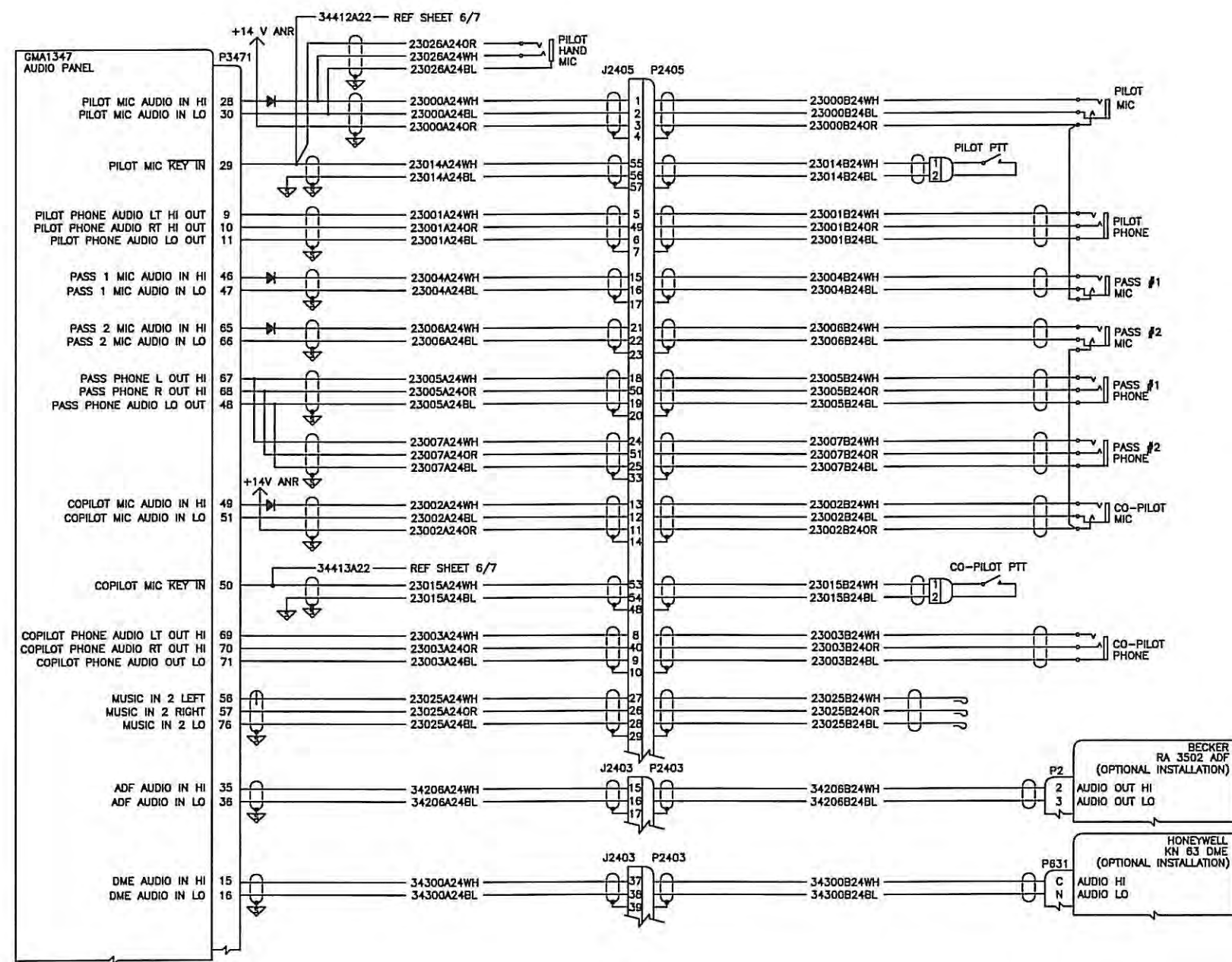
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| QTY           | QTY | ITEM | PART NUMBER |             |            |            | DESCRIPTION | MATERIAL TYPE | H.T. | MATERIAL SIZE  |                | SPECIFICATION   | SUPPLIER            |
|---------------|-----|------|-------------|-------------|------------|------------|-------------|---------------|------|----------------|----------------|-----------------|---------------------|
| REVISION      |     |      | 'a'         | 'b'         | 'c'        | 'd'        |             |               |      | Size:          | Scale:         | First Angle     | TITLE:              |
| AN#           |     |      | OAM 40-193  | OAM 40-193a | OAM 40-241 | MAM 40-248 |             |               |      | B              | NTS            |                 | SCHEMATIC<br>G 1000 |
| DATE          |     |      | 01.09.05    | 13.12.05    | 07.02.06   | 20.03.06   |             |               |      | Dimensions in  | Tolerances are |                 |                     |
| DRAWN         |     |      | KOWARSCH    | KOWARSCH    | KOWARSCH   | KOWARSCH   |             |               |      | Millimetres    | ISO 2768 m     |                 |                     |
| CHECK         |     |      |             |             |            |            |             |               |      | NEXT ASSEMBLY: |                | DRAWING NUMBER: | SHEET:              |
| CHECK DATE    |     |      |             |             |            |            |             |               |      | D4D-9200-00-00 |                | D4D-9231-60-01  | 3/7                 |
| STRESS        |     |      |             |             |            |            |             |               |      |                |                | REPLACES DWG.#  |                     |
| STRESS DATE   |     |      |             |             |            |            |             |               |      |                |                |                 |                     |
| APPROVAL      |     |      |             |             |            |            |             |               |      |                |                |                 |                     |
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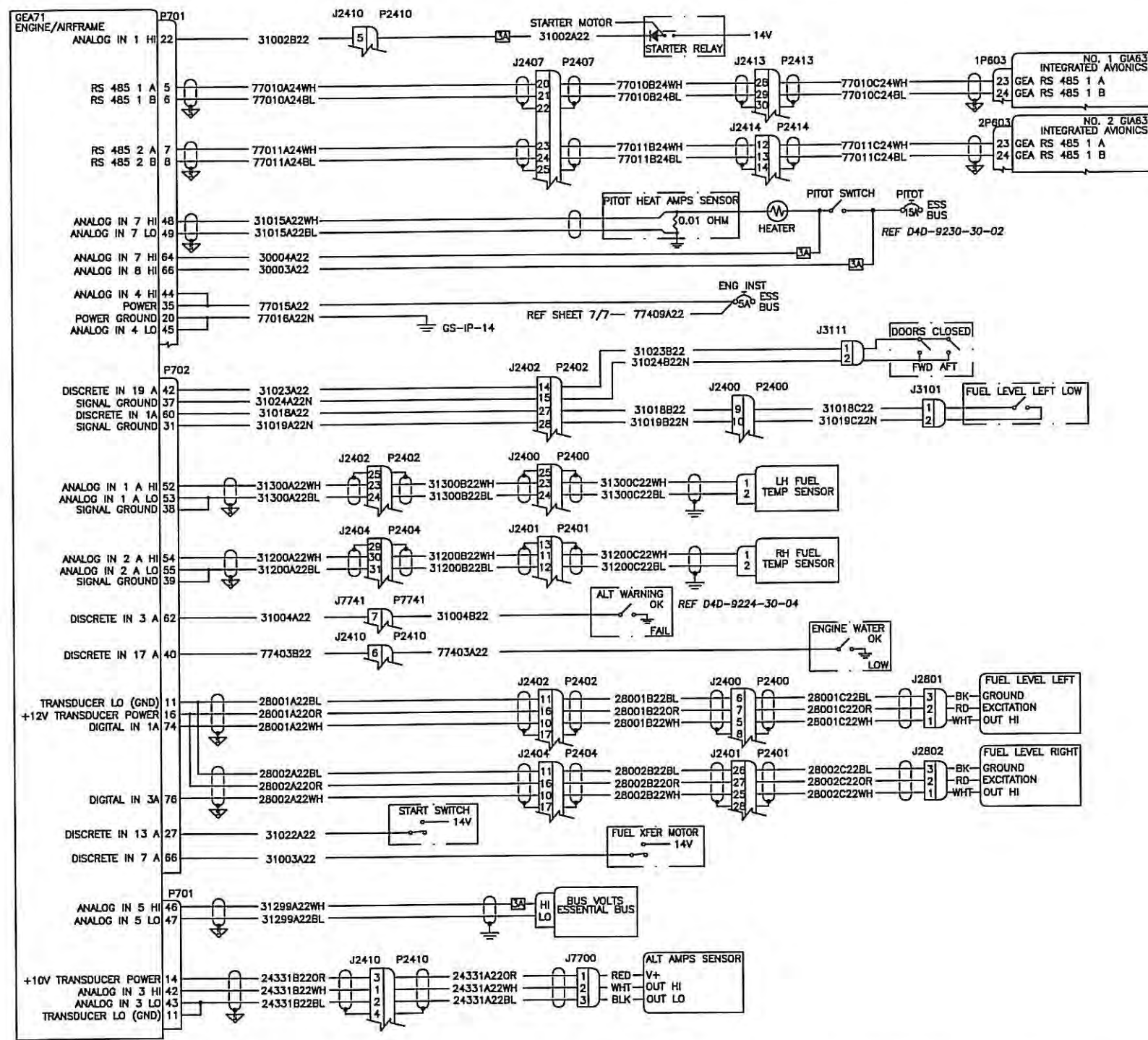


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Do Not Scale Drawing

M. Reichel  
27 JUN 2006





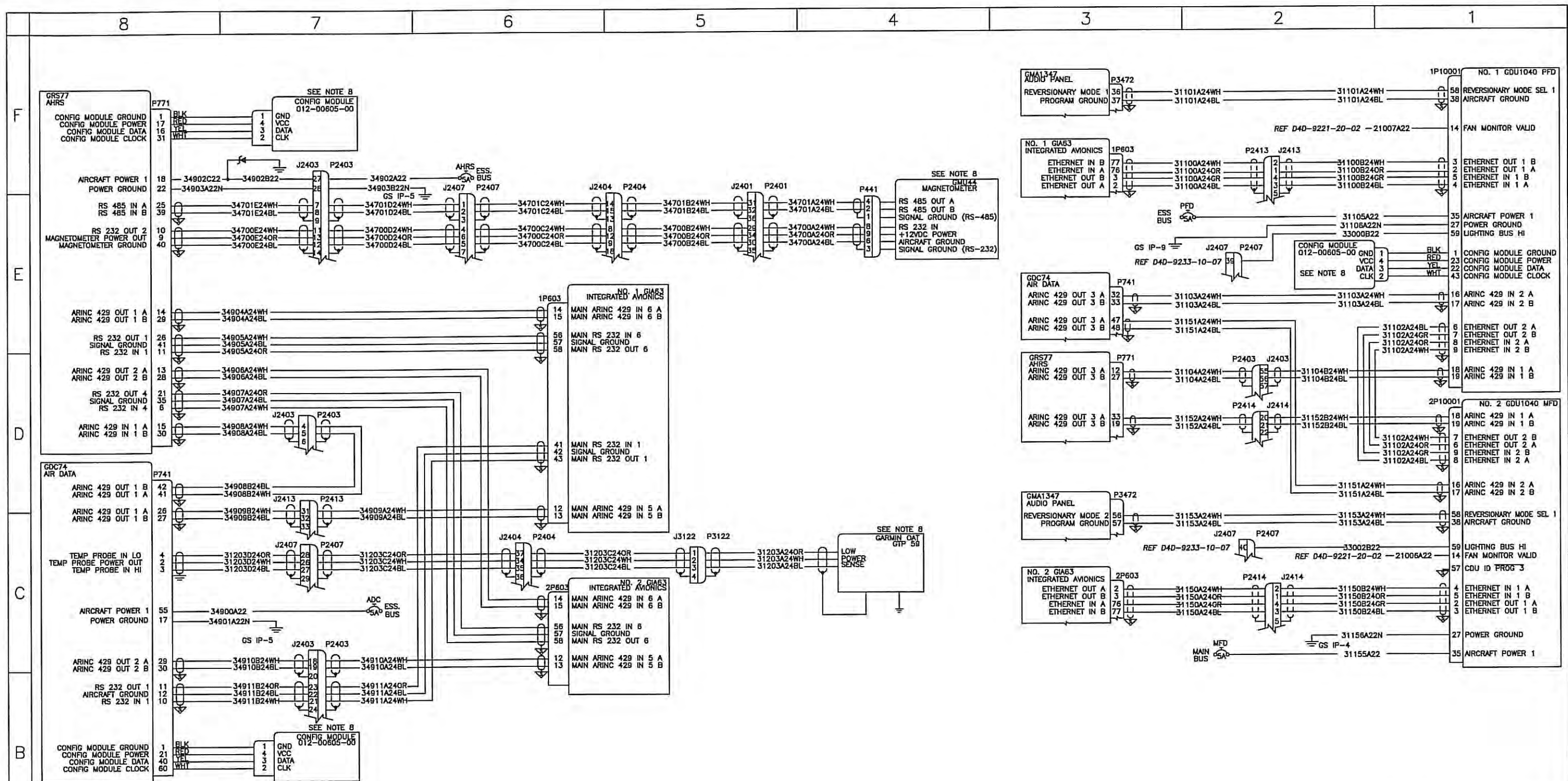
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| AN#           |     | OAM 40-193 | OAM 40-193a | OAM 40-241  | OAM 40-248    |      |               |               |          |
| DATE          |     | 01.09.05   | 13.12.05    | 07.02.06    | 20.03.06      |      |               |               |          |
| DRAWN         |     | KOWARSCH   | KOWARSCH    | KOWARSCH    | KOWARSCH      |      |               |               |          |
| CHECK         |     |            |             |             |               |      |               |               |          |
| CHECK DATE    |     |            | M. Reichel  | 30.05.06    |               |      |               |               |          |
| STRESS        |     |            |             |             |               |      |               |               |          |
| STRESS DATE   |     |            | 27 JUN 2006 |             |               |      |               |               |          |
| APPROVAL      |     |            |             |             |               |      |               |               |          |
| APPROVAL DATE |     |            |             |             |               |      |               |               |          |

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|                               |                                |             |                         |
|-------------------------------|--------------------------------|-------------|-------------------------|
| Size: B                       | Scale: NTS                     | First Angle | TITLE: SCHEMATIC G 1000 |
| Dimensions in Millimetres     | Tolerances are ISO 2768 m      |             |                         |
| NEXT ASSEMBLY: D4D-9200-00-00 | DRAWING NUMBER: D4D-9231-60-01 | SHEET: 4/7  |                         |
|                               | REPLACES DWG.#                 |             |                         |



| QTY           | QTY        | ITEM        | PART NUMBER | DESCRIPTION | MATERIAL TYPE | H.T.                         | MATERIAL SIZE                | SPECIFICATION   | SUPPLIER            |
|---------------|------------|-------------|-------------|-------------|---------------|------------------------------|------------------------------|-----------------|---------------------|
| REVISION      | 'a'        | 'b'         | 'c'         | 'd'         |               | Size:                        | Scale:                       | First Angle     | TITLE:              |
| AN#           | OAM 40-193 | OAM 40-193a | OAM 40-241  | MAM 40-248  |               | B                            | NTS                          |                 | SCHEMATIC<br>G 1000 |
| DATE          | 01.09.05   | 13.12.05    | 07.02.06    | 20.03.06    |               | Dimensions in<br>Millimetres | Tolerances are<br>ISO 2768 m |                 |                     |
| DRAWN         | KOWARSCH   | KOWARSCH    | KOWARSCH    | KOWARSCH    |               | NEXT ASSEMBLY:               |                              | DRAWING NUMBER: | SHEET:              |
| CHECK         |            |             |             |             |               | D4D-9200-00-00               |                              | D4D-9231-60-01  | 5/7                 |
| CHECK DATE    |            |             |             |             |               |                              |                              |                 |                     |
| STRESS        |            |             |             |             |               |                              |                              |                 |                     |
| STRESS DATE   |            |             |             |             |               |                              |                              |                 |                     |
| APPROVAL      |            |             |             |             |               |                              |                              |                 |                     |
| APPROVAL DATE |            |             |             |             |               |                              |                              |                 |                     |

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DRAWING NUMBER: D4D-9231-60-01  
SHEET: 5/7  
REPLACES DWG.#



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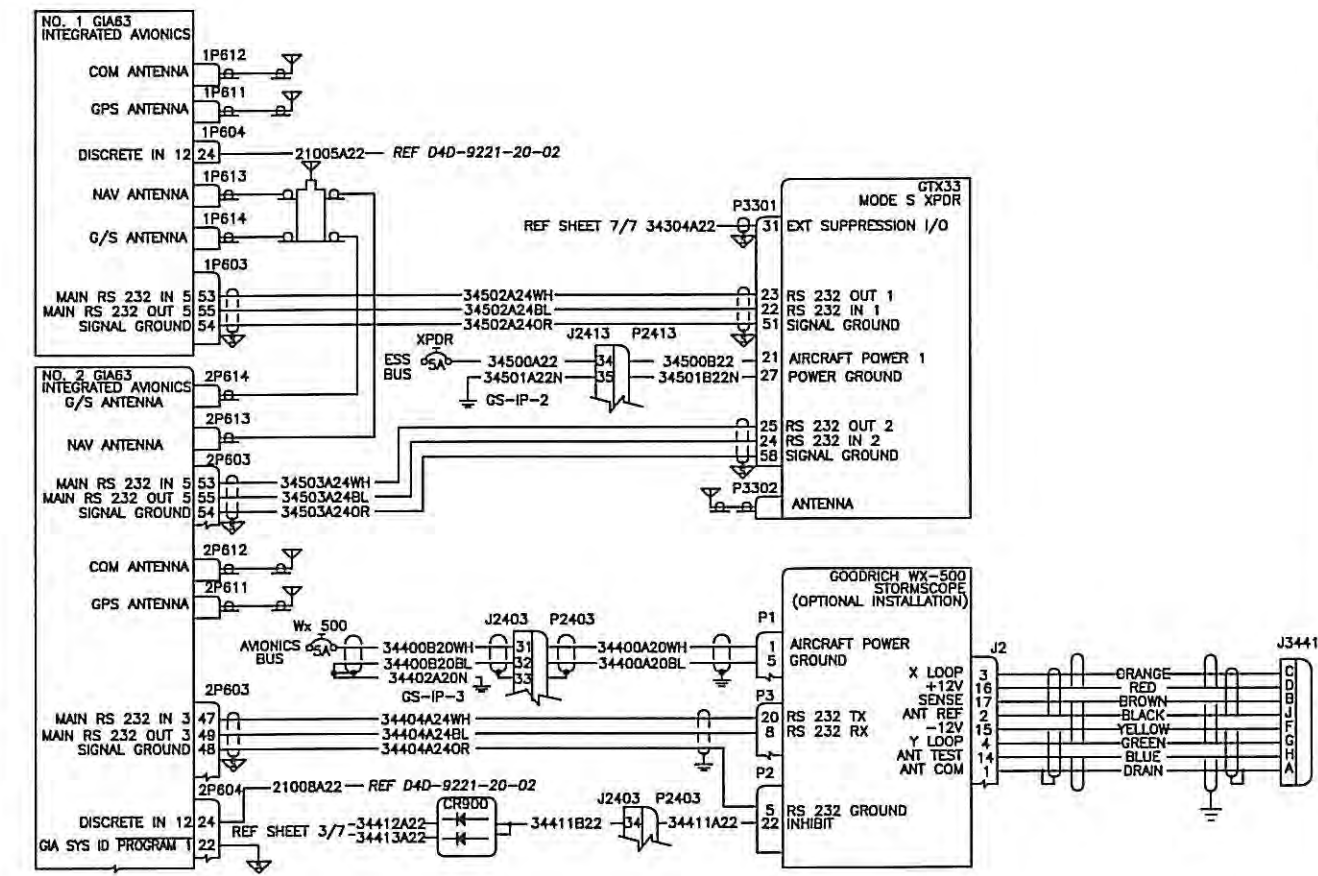
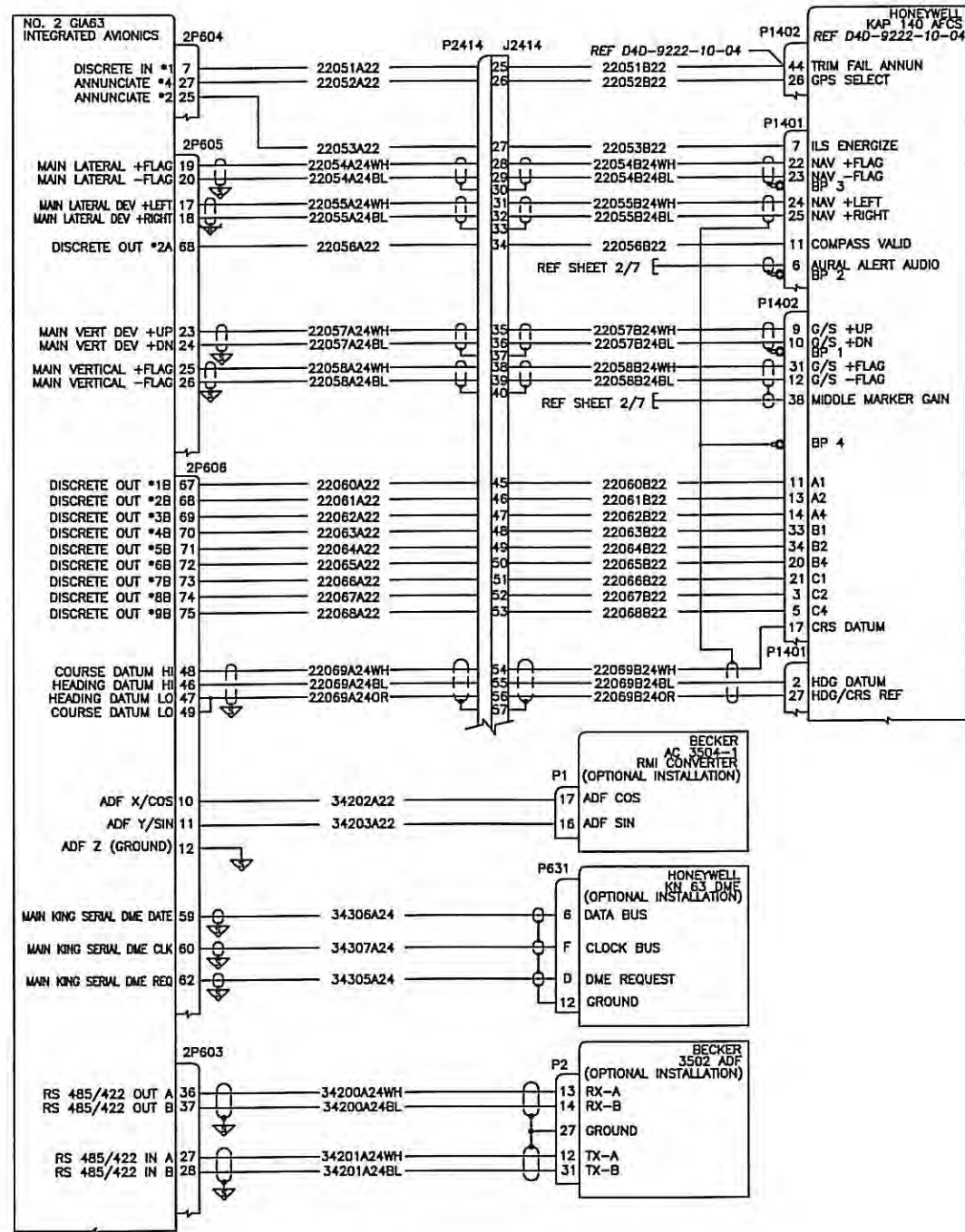
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| QTY           | QTY | ITEM       | PART NUMBER | DESCRIPTION | MATERIAL TYPE | H.T. | MATERIAL SIZE | SPECIFICATION | SUPPLIER |
|---------------|-----|------------|-------------|-------------|---------------|------|---------------|---------------|----------|
| REVISION      |     | 'a'        | 'b'         | 'c'         | 'd'           |      |               |               |          |
| AN#           |     | OAM 40-193 | OAM 40-193a | OAM 40-241  | MAM 40-248    |      |               |               |          |
| DATE          |     | 01.09.05   | 13.12.05    | 07.02.06    | 20.03.06      |      |               |               |          |
| DRAWN         |     | KOWARSCH   | KOWARSCH    | KOWARSCH    | KOWARSCH      |      |               |               |          |
| CHECK         |     |            |             |             |               |      |               |               |          |
| CHECK DATE    |     |            |             |             |               |      |               |               |          |
| STRESS        |     |            |             |             |               |      |               |               |          |
| STRESS DATE   |     |            |             |             |               |      |               |               |          |
| APPROVAL      |     |            |             |             |               |      |               |               |          |
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**Diamond Aircraft**

*This Drawing is the Property of Diamond Aircraft. Unauthorized Reproduction or Disclosure to Third Parties is Prohibited*

Do Not Scale Drawing

Size: B

Scale: NTS

First Angle

Dimensions in Millimetres

Tolerances are ISO 2768 m

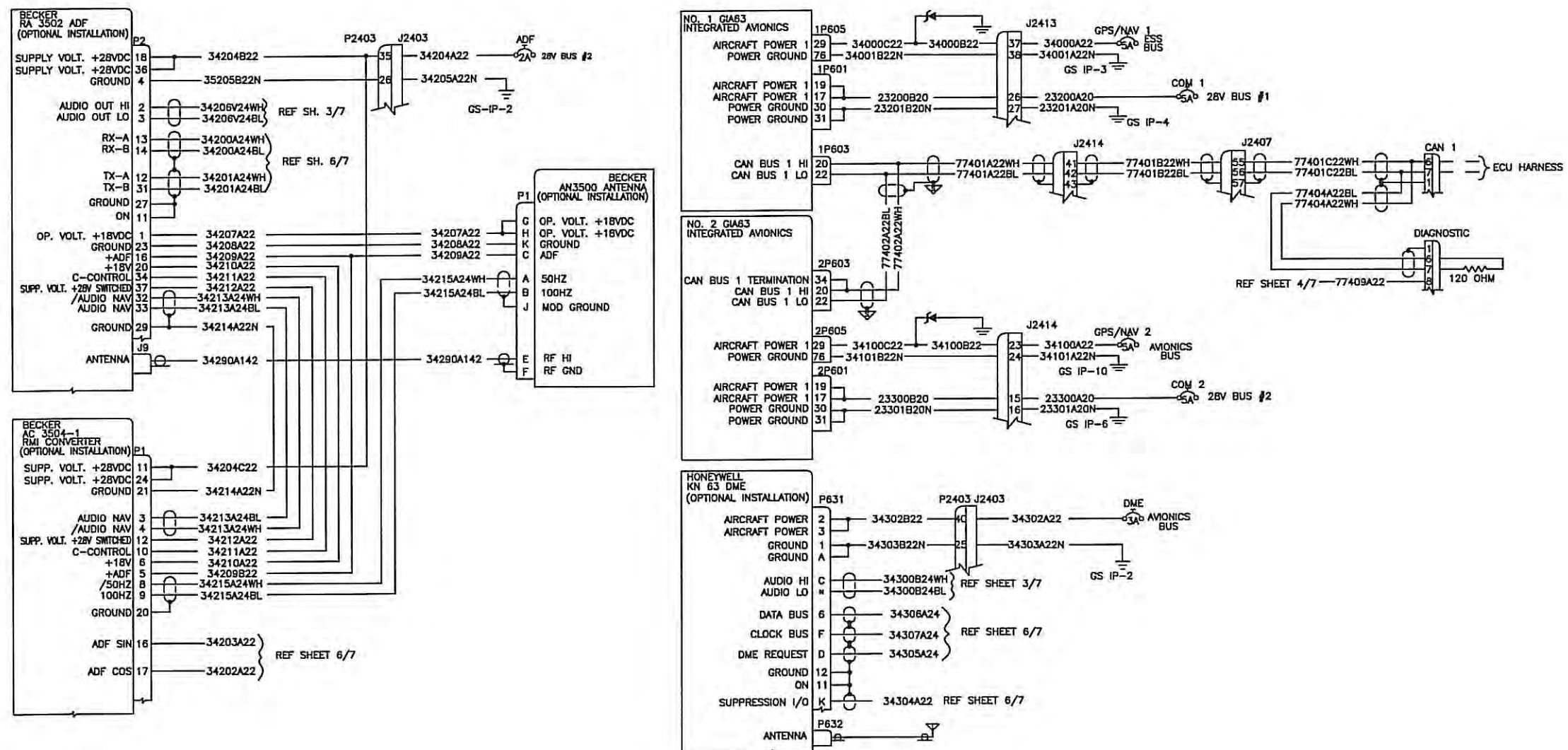
NEXT ASSEMBLY: D4D-9200-00-00

TITLE: SCHEMATIC G 1000


DRAWING NUMBER: D4D-9231-60-01

SHEET: 6/7

REPLACES DWG.#



| QTY           | QTY | ITEM       | PART NUMBER | DESCRIPTION | MATERIAL TYPE | H.T. | MATERIAL SIZE | SPECIFICATION | SUPPLIER |
|---------------|-----|------------|-------------|-------------|---------------|------|---------------|---------------|----------|
| REVISION      |     | 'a'        | 'b'         | 'c'         | 'd'           |      |               |               |          |
| AN#           |     | OAM 40-193 | OAM 40-193a | OAM 40-241  | MAM 40-248    |      |               |               |          |
| DATE          |     | 01.09.05   | 13.12.05    | 07.02.06    | 20.03.06      |      |               |               |          |
| DRAWN         |     | KOWARSCH   | KOWARSCH    | KOWARSCH    | KOWARSCH      |      |               |               |          |
| CHECK         |     |            |             |             |               |      |               |               |          |
| CHECK DATE    |     |            |             |             | 30.05.06      |      |               |               |          |
| STRESS        |     |            | M. Reichel  |             |               |      |               |               |          |
| STRESS DATE   |     |            | 27 JUN 2006 |             |               |      |               |               |          |
| APPROVAL      |     |            |             |             |               |      |               |               |          |
| APPROVAL DATE |     |            |             |             |               |      |               |               |          |



**Diamond Aircraft**

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Do Not Scale Drawing

Size: B

Scale: NTS

First Angle

Dimensions in Millimetres

Tolerances are ISO 2768 m

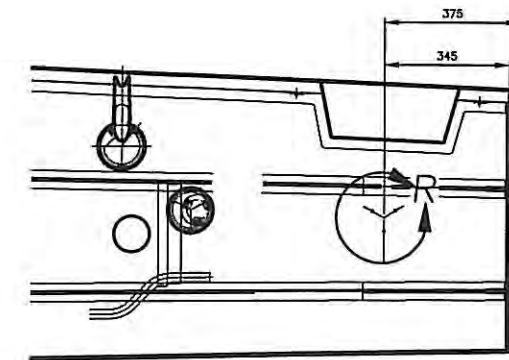
NEXT ASSEMBLY: D4D-9200-00-00

TITLE: SCHEMATIC G 1000

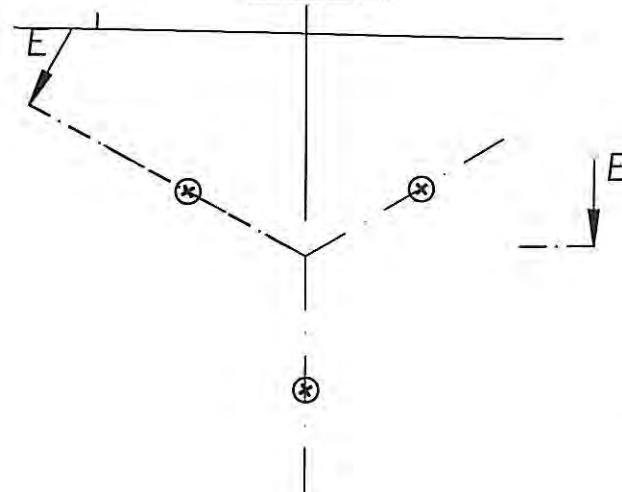
DRAWING NUMBER: D4D-9231-60-01

SHEET: 7/7

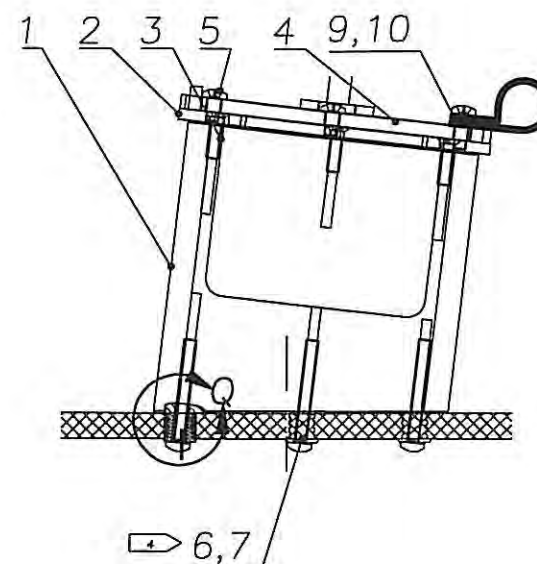
REPLACES DWG.#



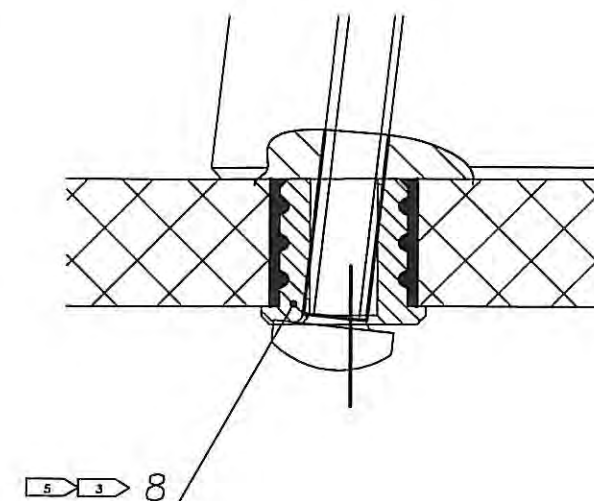
Detail R  
Scale 1:1





Section (Schnitt) E-E  
Scale 1:1





Detail Q  
Scale 5:1




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Diese Zeichnung ist nur gültig wenn im Detail R KEIN Wartungsausschnitt vorhanden ist.  
This drawing is only valid if there is no access hole in Detail R
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Für das Markieren der Bohrungsposition ist die Schablone D40-5741-00-SO zu verwenden.  
To mark the drillhole position use template D40-5741-00-SO
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
Inneres Laminat der Sandwich-Konstruktion stehen lassen nur Loch für Schraube bohren  
keep inner laminate of sandwich-structure drill only hole for screw
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Mit Loctite 262 sichern  
Secure with Loctite 262
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Buchse mit Terostat MS 9380  
Band in bushing with Terostat MS 9380

Bemaßungen und weitere Informationen siehe D4D-5741-00-00\_1

Measures and further information gives drawing D4D-5741-00-00\_1

|   |        |        |                |   |  |                         |  |                       |
|---|--------|--------|----------------|---|--|-------------------------|--|-----------------------|
| 10  | -      | 3      | MS35214-25     | Linienknaube  |  |                         |  |                       |
| 9   | -      | 1      | 187-7700       | Schelle   |  |                         |  |                       |
| 8   | -      | 3      | D4D-5741-00-30 | Coilur Bush   |  |                         |  |                       |
| 7   | -      | 3      | MS35214-20     | Linienkopfchraube   |  |                         |  |                       |
| 6   | -      | 3      | DIN 125A-M4-PA | Schelte   |  |                         |  |                       |
| 5   | -      | 2      | MS35214-23     | Linienkopfchraube   |  |                         |  |                       |
| 4   | -      | 1      | D11-00870-00   | Magnetometer, GMU 44  |  |                         |  |                       |
| 3   | -      | 3      | MS24893-BB28   | Senkkopfchraube   |  |                         |  |                       |
| 2   | -      | 1      | 15-00481-00    | GMU 44 Mounting Ring  |  |                         |  |                       |
| 1   | -      | 1      | D60-3427-02-51 | Dietanzring, GMU 44   |  |                         |  |                       |
| D4D-5742-00-00x01   |        |        |                | Füßchendeckel ZSB RH  |  |                         |  |                       |
| D4D-5741-00-00x01   |        |        |                | Füßchendeckel ZSB LH  |  |                         |  |                       |
| Pos.  | Stk. L | Stk. R | Teil Nr.       | Benennung   |  | Ortlenkung/Vormessungen |  | Lieferant/Bemerkungen |
| BEI DER ANFORDERUNG DER WERKE ODER ANDERER DOKUMENTE SIND DIESE ZUR VERFÜGBARKEIT ZU STELLEN. BEI DER ANFORDERUNG DER WERKE ODER ANDERER DOKUMENTE SIND DIESE ZUR VERFÜGBARKEIT ZU STELLEN. BEI DER ANFORDERUNG DER WERKE ODER ANDERER DOKUMENTE SIND DIESE ZUR VERFÜGBARKEIT ZU STELLEN. |        |        |                |   |  |                         |  |                       |
| BRUNNEN KRAFTWERKE HANDEL GMBH  |        |        |                |   |  |                         |  |                       |
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|   |        |        |                | Freimessung:<br>Toleranzwert:<br>DIN 7168 m<br>ISO 2768 m<br>GMU 1365 m               |  |                         |  |                       |
|   |        |        |                | GS Datum Name<br>Begr. 15.11. Krenneltzer<br>Gegr.<br>Höcherle Zuerchbaum             |  |                         |  |                       |
| D4D-5741-00-00.1  |        |        |                |   |  |                         |  |                       |
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M. Volck  
22 NOV. 2006

T. Krassnitzer  
22 NOV. 2006