

SERVICE INFORMATION NO. SI 40NG-033/1

Supersedes SERVICE INFORMATION SI 40NG-033

NOTE: SI's are used only:
1) To distribute information from DAI to our customers.
2) To distribute applicable information/documents from our suppliers to our customers with additional information.
Typically there is no revision service for SI's. Each new information or change of that will be sent along with a new SI.

I. TECHNICAL DETAILS

1.1 Airplanes affected:

All DA 40 NG airplanes

1.2 Subject:

Austro Engine Mandatory Service Bulletin No. MSB-E4-007/6
ATA-Code: 71-00

1.3 Reason:

Austro Engine has revised its Mandatory Service Bulletin MSB-E4-007 to Revision 6 prescribing the replacement of the Waste Gate Controller at certain E4 engine Serial numbers. Revision 5 includes additional Engine Serial Numbers and Waste Gate Controller Part Number Revisions. Revision 6 additionally includes revised installation instruction references.

1.4 Information:

For detailed technical information refer to Austro Engine Mandatory Service Bulletin No. MSB-E4-007/6 which is applicable without any further additions or restrictions.

II. OTHERS

Austro Engine Mandatory Service Bulletin No. MSB-E4-007/6 is attached to this Service Information.

In case of doubt contact Austro Engine GmbH



MSB Service Bulletin
No. MSB-E4-007/6

Austro Engine GmbH
Rudolf-Diesel-Strasse 11
A-2700 Wiener Neustadt
Tel: +43 2622 23000
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MANDATORY SERVICE BULLETIN

No. MSB-E4-007/6
SUPERSEDES DOC. No. MSB-E4-007/5

1. BASIC INFORMATION

1.1. SUBJECT

Replacement of Waste Gate Controller

1.2. ENGINES AFFECTED

Type: E4 Engine

Serial numbers:

- E4-A-00001 to E4-A-00070 having waste gate controller E4A-41-120-000 Rev. 060 or lower installed.
- E4-B-00001 to E4-B-00345 having waste gate controller E4B-41-120-000 Rev. 010 or E4A-41-120-000 Rev. 060 or lower installed.

ATTENTION:

The following waste gate controllers are **not** affected and Austro Engine GmbH has no objection against further use:

- E4A-41-120-000 Rev. 070 or higher
- E4C-41-120-000 Rev. 000

1.3. REASON

There have been cases where the rod of the Waste Gate Controller cracked. Therefore replacement with latest Waste Gate Controller design is necessary.

1.4. TIME OF COMPLIANCE

At next maintenance action from Date of 5th Revision, but not later than 100 operating hours or later than 30th November 2013, whichever comes first.

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1.5. CONCURRENT DOCUMENTS / REFERENCES

Maintenance Manual – Doc. No.:

E4.08.04, latest effective issue

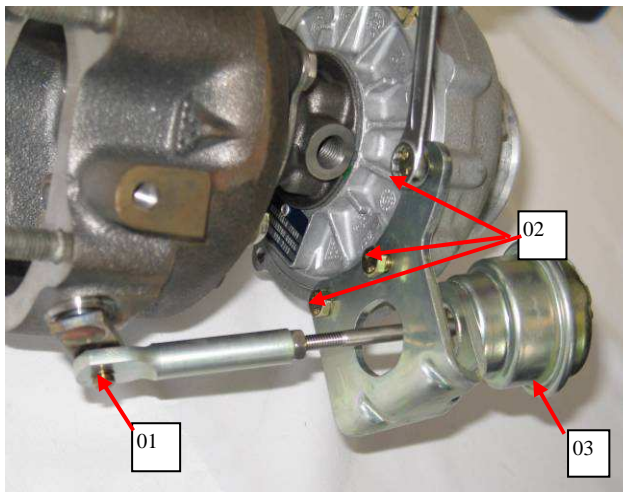
1.6. OTHER PUBLICATIONS AFFECTED

None.

2. TECHNICAL DETAILS

2.1. ACCOMPLISHMENT / INSTRUCTIONS

Removal of installed Waste Gate Controller:



1. Disconnect Hose at the top of the Waste Gate Controller
2. Remove three M6 Bolts [02]
3. Remove Circlip [01]
4. Disconnect rod from waste gate lever and remove waste gate controller [03]

Install new Waste Gate Controller according to table section 3.1.



Note: Austro Engine GmbH has no objection against further use of Waste Gate Controllers E4C-41-120-000 Rev.000 in the same configuration of the E4 engine as installed.

1. For installation refer to the instructions given in the Engine Maintenance Manual E4.08.04, Chapter 81-00-14 and Chapter 81-00-32.



Take care to install the waste gate controller according to your engine configuration.

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2.2. ILLUSTRATIONS

None.

2.3. MASS (WEIGHT)

Not affected.

2.4. APPROVAL STATEMENT

The technical content of this document has been approved under the authority of DOA No. EASA.21J.399.

3. PLANNING INFORMATION

3.1. MATERIAL & AVAILABILITY

The following spare part can be mounted on the E4-A, E4-B and E4-C configuration of the E4 engine:

Amount	Part Name	Part Number	Rev. Number
1	Waste Gate Controller	E4A-41-120-000	070 or higher
1	Circlip	DIN 6799-5	---

For materials & availability please contact the Austro Engine GmbH – After Sales Support (e-mail: service@austroengine.at; Tel: +43 2622 23000 2525)

3.2. SPECIAL TOOLS

Not applicable.

3.3. LABOR EFFORT

Approximately 30 minutes.

3.4. CREDIT

Materials as listed in section 3.1 and transportation costs of part if within warranty time period.

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4. REMARKS

NOTE:

- All measures must be carried out by a certified engine station and certified engine mechanics.
- The accomplishment of the instructions shown under chapter 2.1 must be confirmed in the respective engine log book.
- The accomplishment of the instructions must be carried out within the time of compliance according to chapter 1.4.
- In case of doubt please contact the Austro Engine GmbH – After Sales Support (e-mail: service@austroengine.at; Tel: +43 2622 23000 2525).
- For credit information contact Austro Engine GmbH – After Sales Support (e-mail: service@austroengine.at; Tel: +43 2622 23000 2525).

5. EXPLANATORY NOTES

5.1. SYMBOL EXPLANATION



WARNING: Disregarding these safety rules can cause personal injury or even death.



CAUTION: Disregarding these special instructions and safety measures can cause damage to the engine or other components.



NOTE: Additional note or instruction for better understanding of an instruction.

6. APPENDIX

Execution Report

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EXECUTION REPORT TO SERVICE BULLETIN MSB-E4-007/6

ENGINE DATA

Engine serial number: _____

Engine operating hours: _____

Date of exchange: _____

AIRCRAFT DATA

Aircraft serial number: _____

Aircraft registration: _____

Date, Name, Signature

Please submit the completed form to fax No.: +43(0)2622-23000-2709 or to the following e-mail address: service@austroengine.at.

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