

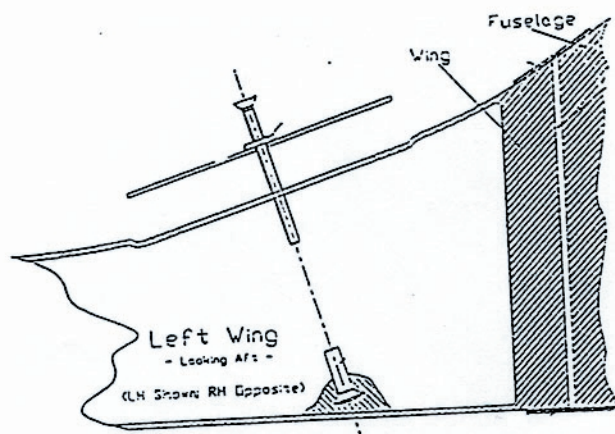
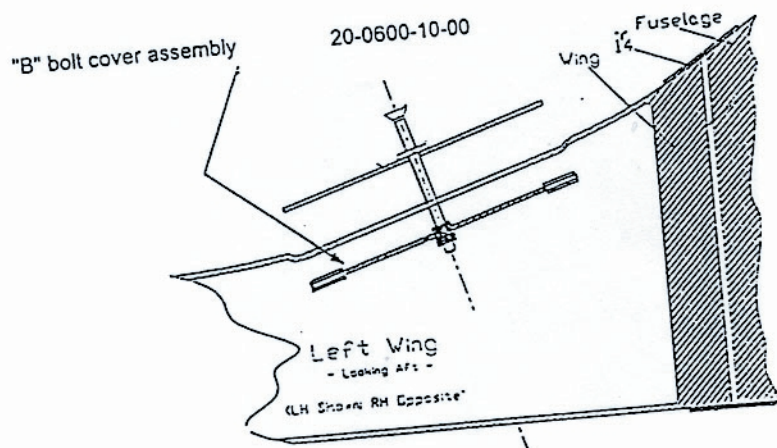
SERVICE BULLETIN NO.: DA20-57-01, Rev. 0**DATE ISSUED: March 9, 1996****TITLE: Wing, "B" bolt access cover locking device.****PAGE: 1 OF 2**

1. **TITLE:** Wing, "B" bolt access cover locking device.
2. **ATA CODE:** 5700
3. **EFFECTIVITY:** All DA 20 Katanas up to and including serial number 10045.
4. **GENERAL:**
This Bulletin describes the installation of an improved locking device for the wing "B" bolt cover.
5. **COMPLIANCE:** Recommended at next maintenance schedule
6. **APPROVAL:** Engineering data referenced or contained in this bulletin is Transport Canada approved.
7. **LABOR REQUIRED:** 0.2 hours
8. **MATERIAL:**

<u>Description</u>	<u>Part Number</u>
"B" bolt cover assembly	20-0600-10-00
9. **SPECIAL TOOLS:** None
10. **REFERENCES:** DA20 Katana Parts Manual
Attached Figure 1
11. **ACCOMPLISHMENT INSTRUCTIONS**
 - 11.1 Remove both wing "B" bolt covers and discard only the attachment screws.
 - 11.2 Check security of anchor nut, if loose remove, if not leave in place.
 - 11.3 Assemble new screw and locking plate, with existing cover.
 - 11.4 Crimp bottom threads of screw to provide locking mechanism.
 - 11.5 Re-install so that there is a slight preload on the cover.
12. **WEIGHT AND BALANCE:** N/A

ELECTRICAL LOAD DATA: N/A

CREDIT: Labour allowance: None
Part allowance: Supplied with Bulletin.

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To obtain satisfactory results, procedures specified in this service information letter must be accomplished in accordance with accepted methods and current government regulations. Diamond Aircraft Industries Inc. cannot be responsible for the quality of work performed in accomplishing the requirements of this service information letter.

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